

# HT3544X Multi-channel Resistance Tester Communication Interface User Manual

English version

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HT3544X has two communication modes RS232C and LAN (network protocol using TCP protocol) communication. Both RS232C and LAN adopt the SCPI protocol.

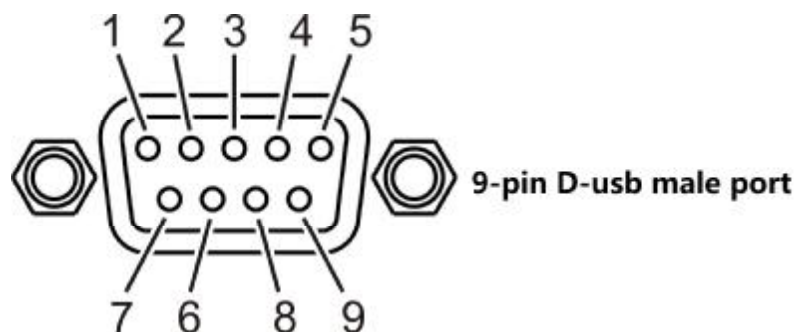
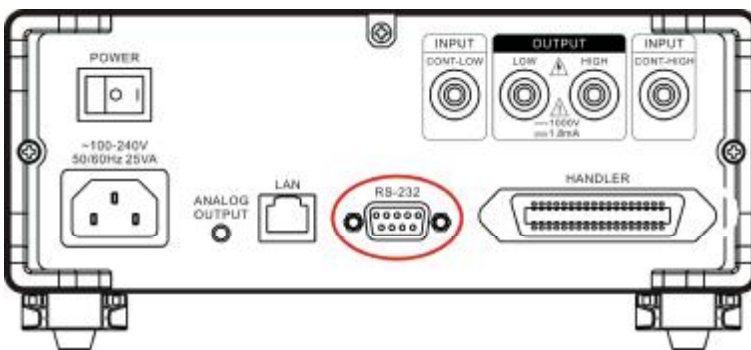


It is forbidden to connect the instrument communication port with its test port, otherwise the instrument will be damaged.

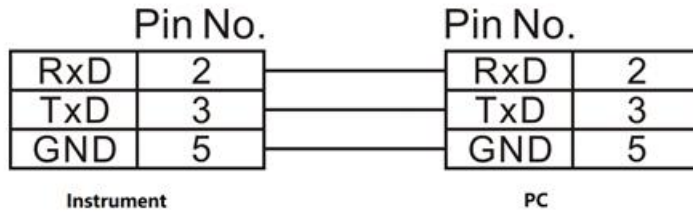
## 7.1 RS232C communication mode

RS232C communication adopts 3-wire communication mode

### Interface and cable



## Connection method



## 7.3 SCPI Commands

### 7.3.1 Common commands

Instrument commands are divided into two types: common command and SCPI command (Standard Commands for Programmable Instruments). Common command defined by the IEEE488.2-1987 standard. These commands are to be used with all instruments, but this instrument does not support all common commands. SCPI command is a tree structure.

#### 1. \*IDN? command

Function: Query version number

Example: Send: \*IDN? Return: HOPETECH, HT3544, V1.0.0

### 7.3.2 SCPI Command Structure

The commands at the top of the command tree are called "root command" or simply "root." To access lower-level commands in the tree, you need to specify a specific path.

**Command terminator:** command input terminator, such as NL (newline character, ASCII code 10)

#### Colon (:)

A colon is the level of command, means to lower the level of the current command

#### Semicolon (;)

A semicolon indicates the beginning of multiple commands

#### Question mark (?)

A question mark (?) indicates query

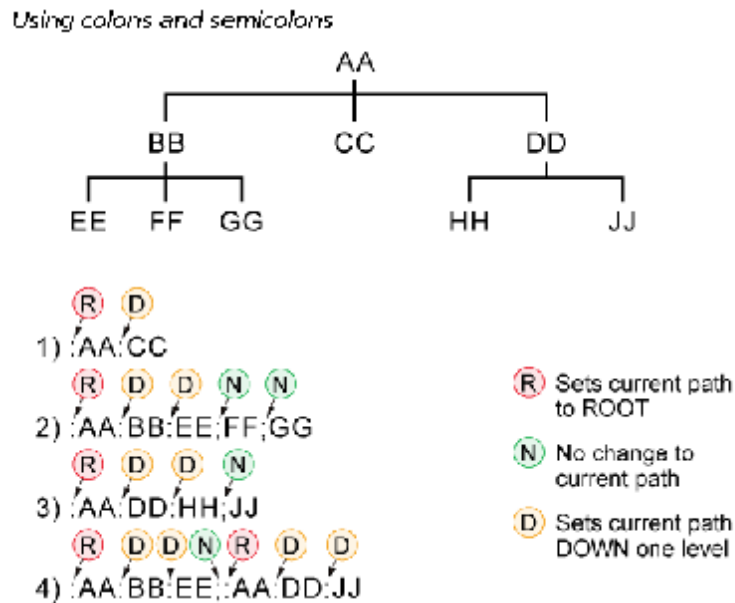
#### Comma (,)

A comma is a separator of multiple parameters.

### Spaces ()

A space is a separator between command and parameter

The following figure 6.1 shows an example of how to use colons and semicolons to efficiently access commands in the command tree.



**Figure 6.1 SCPI command tree**

## 7.4 SCPI Subsystem

### Data Format

NR1: integer (example: +12, -23, 34)

NR2: real numbers (example: +1.23, -23.45, 3.456)

NR3: Floating point scientific notation (example: +1.0E-2, -2.3E+4)

### 1. TRG

Function: trigger test

Single channel mode     Return: resistance value, temperature value, range

Multi-channel mode     Return: channel number, resistance value, judgment

### 2. MODE

Function: turn off/on broadcast mode

Return: none

Setting value: ON (open), OFF (closed)

**Example**

MODE?

Function: query broadcast mode

Return: ON (open), OFF (closed)

3. FUNCTION:TERMinal

Function: switch single/multiple mode

Return: none

Setting value: FRONT (single channel), MUX (multiple channel)

**Example**

FUNCTION:TERMinal?

Function: query single/multiple mode

Return: FRONT (single channel), MUX (multiple channels)

4. FUNCTION: RATE

Function: set test speed

Returns: None

Setting value: FAST (fast), MED (medium speed), SLOW (slow speed)

**Example**

FUNCTION:RATE?

Function: query test speed

Return: FAST (fast), MED (medium), SLOW (slow)

5. FUNCTION: DELAY

Function: set measurement delay

Return: none

Setting value: 0ms~999ms

**Example**

FUNCTION: DELAY?

Function: query test delay

Return: 0mS~999mS

6. FUNCTION: OVC

Function: Turn on and off OVC function

Return: none

Setting value: ON (open), OFF (closed)

**Example**

FUNCTION:OVC?

Function: query OVC status

Return: ON (open), OFF (closed)

7. FUNCTION: 300MA

Function: open/close 300MA

Return: none

Setting value: ON (open), OFF (closed)

**Example**

FUNCTION: 300MA?

Function: query 300MA status

Return: ON (open), OFF (close)

8. MUX:Channel:ONOFF

Function: Open and close the test channel

Format: MUX:Channel:ONOFF channel number,ON|OFF

**Example**

MUX:Channel:ONOFF? channel number

Function: return whether the channel is open

9. MUX:Channel:RANGe

Function: set the channel range

Format: MUX:Channel:RANGe channel number, range number

**Example**

MUX:Channel:RANGe? channel number

Function: return channel range

10. MUX:Channel:UPPer:ONOFF

Function: Set whether the upper limit of the channel is enabled

Format: MUX:Channel:UPPer:ONOFF channel number,ON|OFF

**Example**

MUX:Channel:UPPer:ONOFF? channel number

Function: Returns whether the upper limit of the channel is enabled

11. MUX:Channel:UPPer:VALue

Function: set the upper limit of the channel

Format: MUX:Channel:UPPer:VALue channel number, upper limit value (0-32000)

**Example**

MUX:Channel:UPPer:VALue? channel number

Function: return the upper limit value of the channel

12. MUX:Channel:LOWer:ONOFF

Function: Set whether the lower limit of the channel is enabled

Format: MUX:Channel:LOWer:ONOFF channel number,ON|OFF

**Example**

MUX:Channel:LOWer:ONOFF? channel number

Function: returns whether the lower limit of the channel is enabled

13. MUX:Channel:LOWer:VALue

Function: set the lower limit of the channel

Format: MUX:Channel:LOWer:VALue channel number, lower limit value (0-32000)

**Example**

MUX:Channel:LOWer:VALue? channel number

Function: Return the lower limit value of the channel

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